



### Technical Data

#### PRODUCT DESCRIPTION

A two-component, high solids epoxy polyamidoamine system formulated as an internal tank lining coating for mild chemical resistance. Offers excellent adhesion and corrosion resistance. VOC compliant (less than 200 g/L). Resists high humidity and moisture. It has excellent chemical resistance to fresh, salt and drilling water, diesel fuel, gasoline, motor oil, hydraulic fluid, aromatic solvents, crude oil and alkalies. Also suitable for secondary containment uses.

#### FEATURES

- High solids, low VOC
- Excellent adhesion to metal and concrete
- Excellent corrosion resistance
- Excellent solvent resistance
- Adheres to rust and damp surfaces

#### RECOMMENDED USES

- Internal lining for petroleum tanks and drilling water tanks
- Offshore
- Marine
- Secondary containment

#### PRODUCT DATA

Description	Results
Vehicle Type	Epoxy / Polyamidoamine
Color	Available in a variety of colors
VOC (mixed w/9900-003)	< 200 g/L (1.25 lbs/gal)
Weight/Gallon	12.14 pounds
Solids by Weight (mixed)	87.96%
Solids by Volume (mixed)	78.98%
Viscosity (mixed)	3,000 - 4,000 cps
Dry Heat Resistance	200°F
Packaging	1 and 5 Gallons

#### APPLICATION DATA

Description	Results
Application	Conventional or Airless Spray, Brush or Roll
Mix Ratio	1:1 by Volume
Catalyst	9900-003
Recommended Thickness	8 - 10 mils/coat (dry) 9 - 11 mils/coat (wet)
Number of Coats	1 or 2 (Use to stripe coat on difficult to paint areas, such as welds, pits, edges, cutouts, brackets, etc.)
Theoretical Coverage	1,267 sf/gal at 1 mil DFT
Pot Life @ 75°F	3 hours
Dry Time @ 75°F and 65% R.H.	
Touch Dry	5 - 6 hours
Through Dry	20 hours
Recoat	12 hours
Max. Recoat	3 months

#### Cure to Service

55°F and 50% R.H.	14 days
77°F and 50% R.H.	7 days
120°F and 50% R.H.	3 days

Mixing ..... Power stir the base and hardener, then add hardener to the base and stir 5 - 10 minutes.

Thinner ..... 21092 Thinner

Clean Up ..... 21064 or 21092 Thinner, MEK or Xylene

The above product and application data for this technical data sheet are based on product 3300-001 White. For information on other colors in this series, see the Color Table within this document and consult the Material Safety Data Sheet for that product.

#### CURED FILM PERFORMANCE

Description	Test Method	Results
Adhesion to Steel	ASTM D4541	1,500 psi
Adhesion to Concrete w/Primer 7760/7761	ASTM D4541	620 psi
Hardness	ASTM D2240	75
Impact Resistance	ASTM D2794	12 in. lbs - reverse 40 in. lbs - direct
Corrosion Resistance 4,500 hours salt spray	ASTM B117	No face blistering
Abrasion Resistance 500 g load/1,000 cs-17	ASTM D4060	44 mg weight loss

#### EQUIPMENT RECOMMENDATIONS

Listed below are general equipment guidelines for the application of this product. Job site conditions may require modifications to these guidelines to achieve the desired results.

BRUSH: Use a good quality solvent resistant, natural or synthetic.

ROLLER: Use a good quality natural or synthetic 1/4" short-nap roller cover with phenolic core.

SPRAY APPLICATION (General): The following spray equipment has been found suitable and is available from manufacturers such as Binks, DeVilbiss and Graco.

#### AIR ATOMIZED SPRAY:

Model	Air Cap	Fluid Head	Needle	Fluid Delivery	Atomizing Pressure
Binks 18	68 PB	68	68	20 oz/min	65 - 75 psi
DeVilbiss MBC-510	MB-4039-62HD	AV-650-AC	MBC-496-C	20 oz/min	65 - 75 psi

#### AIRLESS SPRAY:

Model	Pump Ratio	Fluid Tip	Fluid Pressure	Filter Mesh
Graco	30:1 or Larger	0.017 - 0.021	1,800 - 2,400 psi	60

#### GENERAL SURFACE PREPARATION

All surfaces must be sound, dry, clean and free of oil, dirt, grease, wax, mildew, loose or flaking paint and other surface contaminants.

Remove loose, peeling, flaking or scaling paint by scraping, sanding or wire brush.

For good results, an SSPC-SP 5 (NACE No. 1) white metal blast or SSPC-SP 10 (NACE No. 2) near-white metal blast is recommended. For moderate exposure (non-immersion), an SSPC-SP 6 (NACE No. 3) commercial blast should be used.

## DIRECTIONS FOR USE

TINTING: Do not tint.

### THINNING:

- Brush or Roll - None needed.
- Spray - Thin with 21092 thinner; 3-10% if local VOC regulations allow. National EPA AIM VOC compliance will not be exceeded with these levels of thinner. A non VOC thinner such as Acetone (up to 5%) may be used to reduce product without adding VOC.

Note: Always know local VOC restrictions for coatings applications in your area before thinning this product. Thinning recommendations meet Federal VOC restrictions for architectural coatings. This product and other referenced products may not meet VOC restrictions for your application and may not be available in your area. Carefully read and observe warning thinner labels.

APPLICATION: Apply by spray, brush or roller. APPLY ONLY when air and surface temperatures are between 44 - 100°F and the surface temperature is at least 5°F above the dew point.

DRYING TIME: Under normal conditions, dries to touch in 5 - 6 hours and to recoat in 12 hours. Low temperature, high humidity, poor ventilation and thick films will retard drying.

CLEAN UP: Clean up skin, clothing, paint tools or spills immediately with recommended thinner, carefully observing cautions on paint and thinner labels. Dried paint may be removed by scraping.

## HEALTH AND SAFETY

Read the Material Safety Data Sheet (MSDS) and container labels for detailed health and safety information. This product is intended for industrial use by properly trained professional applicators only.

### Color Table

Typical Properties. Not Specifications. \*Values for Catalyzed Product.

Product	Color	Wt./Gal.	*Solids by Volume (%)	*Solids by Weight (%)	*VOC (g/l) 9900-003 Catalyst	*Gloss
3300-001	White + 9900-003	12.14	78.98	87.96	178	94
3330-001	Yellow + 9900-003	11.52	78.86	87.50	180	94
3360-001	Black + 9900-003	10.80	76.97	86.04	196	94
3360-003	Gray + 9900-003	12.12	78.97	87.95	179	70
3380-001	Buff + 9900-003	12.15	78.86	87.89	180	94
3380-002	Beige + 9900-003	12.15	78.82	87.87	180	94

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