



Technical Data

PRODUCT DESCRIPTION

A high performance, two component primer for use where rust inhibition, chemical and corrosion resistance are paramount. For use on automobiles, trucks, trailers, railway cars, service stations, bulk tanks or chemical (acid or caustic) trailers.

For best results, use one of the JONES-BLAIR[®] engineered systems for a total coating system.

FEATURES

- Solvent resistant
- Chemical resistant
- Primer/Surfacer
- Lead and Chromate free
- Low VOC

PRODUCT DATA

Description	Results
Vehicle Type	Epoxy Urethane
Colors	33010-CA White
Gloss	Low Gloss
VOC (mixed).....	244 g/L (2.06 lbs/gal)
Weight/Gallon (mixed).....	13.66 - 13.86 pounds
Solids by Weight (mixed).....	55.2 ± 2.0%
Solids by Volume (mixed).....	62.4 ± 2.0% (Theoretical)
Viscosity	1500 - 2500 cps (Brookfield)
Flash Point (white).....	35°F
Dry Heat Resistance	300°F (149°C)
Freight Classification	See MSDS
Packaging.....	1 Gallon (mixed unit)

APPLICATION DATA

Description	Results
Application	Brush, Roll, or Airless Spray
Mix Ratio	3:1 by Volume
Catalyst	99951
Recommended Thickness.....	2.0 - 3.0 mils DFT
Dry Time @ 77°F, 50% RH	
No Accelerator	Spray
Recoat	4 hours
Tack Free.....	6 hours
Handle	8 hours
With .5 fl oz/gal 99011	
Recoat	3 hours
Tack Free.....	4 hours
Handle	6 hours
Pot Life @75°F, 50% RH	
No Accelerator	
2X Viscosity	4.5 hours
Gel Time	16 hours
With .5 fl oz/gal 99011	
2X Viscosity	2 hours
Gel Time	6 hours
Coverage.....	500 sf/gal at 2 mils DFT

Thinner

Medium Reducer	21092 up to 15%
Retarder	21093 up to 3%
Fast Reducer.....	21102 up to 15%
Clean Up	21092

The technical specifications for this data sheet are based on product 33010-CA White.

CURED FILM PERFORMANCE

Description	Test Method	Results
Adhesion to Steel	ASTM D4541	>500 psi
Hardness	ASTM D3363	H
Impact Resistance	ASTM D2794	160 Direct
Corrosion Resistance	ASTM B117	No Under Cutting
1,000 hrs. Salt Fog		

EQUIPMENT RECOMMENDATIONS

Listed below are general equipment guidelines for the application of this product. Job site conditions may require modifications to these guidelines to achieve the desired results.

SPRAY APPLICATION (General): The following spray equipment has been found suitable and is available from manufacturers such as Binks, DeVilbiss and Graco.

AIR ATOMIZED SPRAY:

	Model	Air Cap	Fluid Tip	Fluid Delivery	Atomizing Pressure
Pressure	Binks #18	63 pb	66	20 oz/min	45 - 60 psi
Pressure	DeVilbiss MBC-510	704	fx	20 oz/min	45 - 60 psi

AIRLESS SPRAY:

Model	Pump Ratio	Fluid Tip	Fluid Pressure	Filter Mesh
Graco Bulldog	30:1	.011 - .013	1800 - 2200	100
Binks B 8D	35:1	.011 - .013	1800 - 2200	100

GENERAL SURFACE PREPARATION

All surfaces must be sound, dry, clean and free of oil, dirt, grease, wax, mildew, loose or flaking paint and other surface contaminants. Remove loose, peeling, flaking or scaling paint and rust by scraping, sanding or wire brush or blasting.

For best results, an SSPC-SP 5 (NACE No. 1) near white blast is minimum for severe exposure. For moderately severe (non-immersion) exposures an SSPC-SP 6 (NACE No. 3) commercial blast can be used.

DIRECTIONS FOR USE

TINTING: Not recommended.

THINNING: See Application Data. National EPA, AIM and VOC compliance levels will not be exceeded with these levels of thinner.

Note: Always know local VOC restrictions for coating applications in your area before thinning this product. Thinning rec-

ommendations meet Federal VOC restrictions for architectural coatings. This product and other referenced products may not meet VOC restrictions for your application and may not be available in your area. Carefully read and observe warning on thinner labels.

APPLICATION: Mix thoroughly before use. Add 1 quart of 99951 per ¾ gallon unit of UREPRIME® HS3 then mix thoroughly again. Only apply when air and surface temperature are between 40° – 100°F (7° - 38°C) and when the surface temperature is at least 5°F or 3°C above the dew point.

DRYING TIME: See Application Data for typical dry times. Low temperature, poor ventilation and thick films will retard drying. Accelerator 99011 may be added at the rate of up to 0.5 fl oz per mixed gallon of UREPRIME® HS3 to reduce the drying time.

CLEAN UP: Clean up paint tools or spills immediately with recommended thinner, carefully observing cautions on paint and thinner labels. Dried paint may be removed by scraping.

ENGINEERED SYSTEMS

SYSTEM - A

For maximum corrosion resistance and durability. Recommended for use in coastal and marine exposures above the splash zone over a sandblasted surface.

First coat Primer: 3 dry mils of 33910 CHEM-O-Z™ II Organic Zinc Rich Primer.

Second intermediate coat: 2-3 dry mils of 33010-CA (white) UREPRIME® HS3.

Topcoat: 3 dry mils of ACRYLITHANE™ HS3 in the desired color for the finish coat.

Clearcoat: 1 dry mil of ACRYLITHANE™ HS3 Clear (optional for ultimate gloss and durability).

SYSTEM - B

For maximum chemical resistance while affording excellent corrosion resistance and durability in non-salt atmospheres. Recommended for use in inland areas and for resistance to acid and alkali. Sandblasting is recommended.

First coat Primer: 3 dry mils of 33010-CA (white) UREPRIME® HS3.

Topcoat: 3 dry mils of ACRYLITHANE™ HS3 in the desired color for the finish coat.

Clearcoat: 1 dry mil of ACRYLITHANE™ HS3 Clear (optional for ultimate gloss and durability).

SYSTEM - C

Recommended for refurbishing existing equipment and structures that have a surface suitable for refinishing by sanding and spot cleanup with hand and power tools.

First coat Primer: 2 dry mils of 33010-CA (white) UREPRIME® HS3 (preferred) or 3 mils of 15077 (white) or 15632 (gray) STANTEST™ Primer.

Topcoat: 2 dry mils of ACRYLITHANE™ HS3 in the desired color for the finish coat.

Clearcoat: 1 dry mil of ACRYLITHANE™ HS3 Clear (optional for ultimate gloss and durability).

ALTERNATE PRIMERS: Contact JONES-BLAIR® Company.

HEALTH AND SAFETY

Read the Material Safety Data Sheet (MSDS) and container labels for detailed health and safety information. This product is intended for industrial use by properly trained professional applicators only.

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